

Date: Thursday, 24/05/2007 11:21:46 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW
Job Number	: 32564		
Estimate Number	: 12869		
P.O. Number	: <i>N/A</i>	Part Number	: D36231
This Issue	: 24/05/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3623 UNDER REVIEW
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>NA</i> Type : SMALL /MED FAB	Drawing Revision	: U/R
Previous Run	: 32434	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 24/05/2007 Qty: 2 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: est rev. A 07.05.18 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MACRLICS125	1/8" Polycast II Sheet
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Comment: Qty.: 4.0950 sf(s)/Unit Total : 8.1900 sf(s)
1/8" Polycast II Sheet Batch: *M103735 ml 070524* (2)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
Cut as per Dwg D3623
Dwg Rev: *NA*
Prog Rev: *U/R*

ml 070524
SAP 07/05/24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE *ml 070524* (2)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK *CP 07.05.24* (2)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
-Deburr
-Engrave Part Number & Batch Number as per Dwg D3623

SB 07/05/24 (2)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JA 5.24 (2)

9.07.05.24 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock in plastic film

Location: _____

PV 7/5/24 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

LA 01.05.24

Job Completion

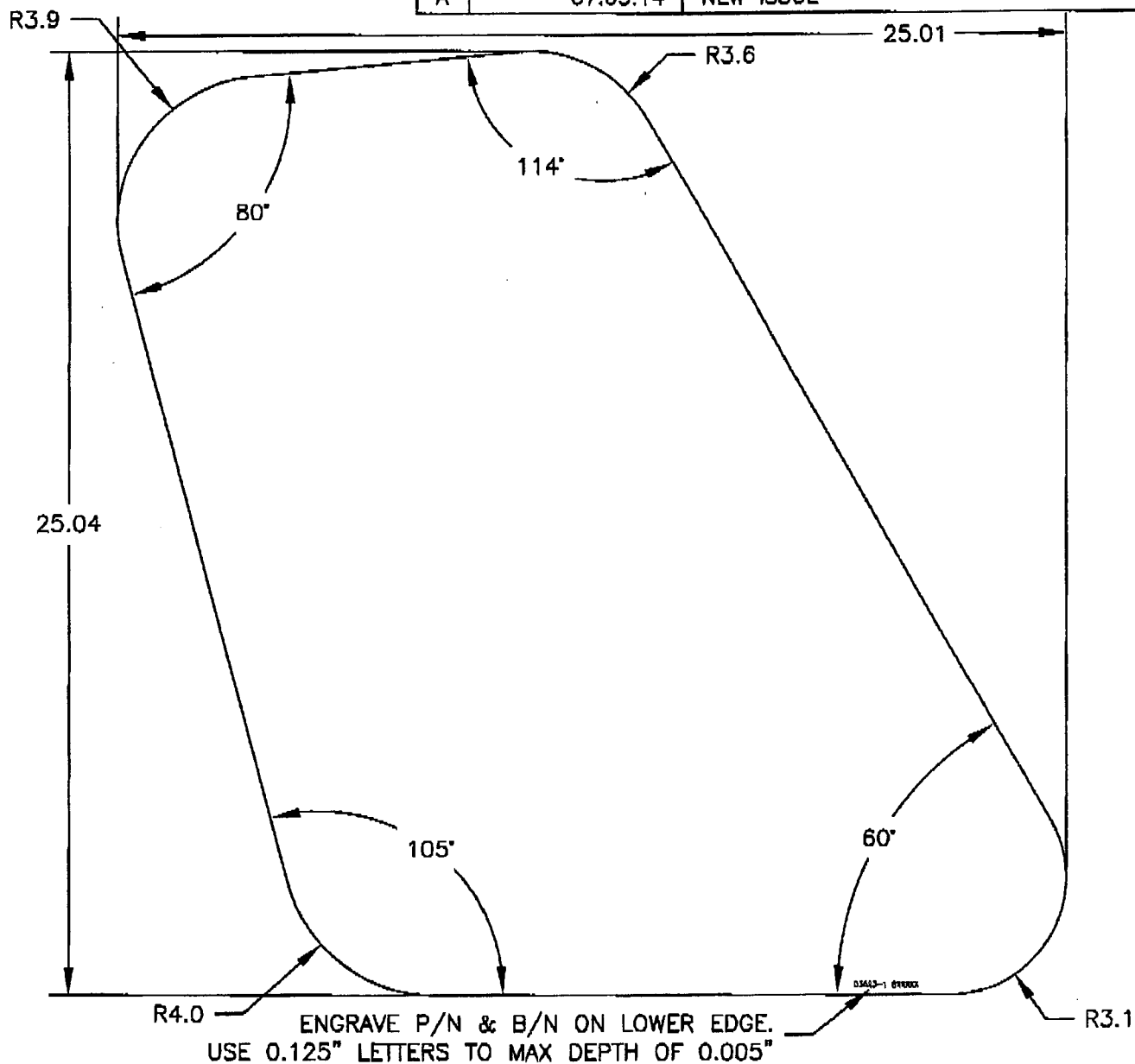


DLB

U 07.05.30

DART

DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3623	REV. A SHEET 1 OF 1
DATE 07.05.14		TITLE WINDOW	SCALE 1:4
A	07.05.14	NEW ISSUE	

**D3623-1 WINDOW**

- 1) CUT PER TEMPLATE DT8952
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC OR PLEXIGLAS "G" CAST ACRYLIC, 0.125 THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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